## CRASH COURSE

| 101 | ľ  | ١   | V          | VI         | M          | M          | M.          | M]            | M        |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|-----|----|-----|------------|------------|------------|------------|-------------|---------------|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| M   | 1  |     |            | . ]        | ]          | ]          | ]           |               | ]        | 10M |
| V   | 1  |     | [          | [          |            |            |             | ]             |          | 10M |
| M   | 1  |     | [          | [          |            |            |             | ]             |          | 10M |
| V.  | 1  | I   | ľ          |            |            |            |             | . ]           |          | 10M |
| V.  |    | 1   |            |            | [          | [          | []          | []            | [        | 10N | 10N | 10N | 10N | 10N | 10M |
| •   | 1  | /]  | I          | ĺ          | ľ          | ľ          |             |               |          | 10N |
| ١   | 1  | /   | 1          | 1          | 1          | 1          | 1           | 1             | 1        | 10N |
|     |    |     | /]         | <b>/</b> I | 1          | 1          | 1           | <b>/</b> []   | 1        | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 |
| ľ   | ľ  | ١   | V.         | VI         | M          | M          | M.          | M]            | M        | 10  | 10  | 10  | 10  | 10] | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | ١   | V          | M          | M          | M          | M           | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | ١   | V          | M          | M          | M          | M.          | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | ١   | V          | M          | M          | M          | M           | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  |     | V          | M          | M          | M          | M           | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| I   | I  |     | M          | M          | M          | M          | M           | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| )]  | ]  | N   | M          | M          | M          | M          | M.          | M)            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| )   |    | N   | M          | M          | M          | M          | M.          | M)            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| )   |    | N   | M          | M          | M          | M          | M.          | M)            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| )   |    | N   | M          | M          | M          | M          | M.          | M)            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ]   | ]  | •   | M          | M          | M          | M          | M.          | M)            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ]   | ]  |     | M          | M          | M          | M          | M.          | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ]   | ]  |     | M          | M          | M          | M          | M.          | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ]   | ]  |     | M          | M          | M          | M          | M.          | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | .\  | M          | M          | M          | M          | M           | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  |     | V          | M          | M          | M          | M           | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | ١   | V.         | VI         | M          | M          | M.          | <b>V</b> []   | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | ١   | V.         | VI         | M          | M          | M.          | <b>V</b> []   | M        | 10  | 10  | 10  | 10  | 10  | 10. | 10. | 10. | 10. | 10. | 10. | 10. | 10. | 10. |
| ľ   | ľ  | ١   | V.         | VI         | M          | M          | M.          | M]            | M        | 10  | 10  | 10  | 10  | 10] | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ١  | ١   | V.         | VI         | <b>V</b> I | N          | <b>/</b> [  | <b>/</b> []   | <b>I</b> | 10] | 10] | 10] | 10] | 10] | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 |
|     |    | ۱   | V]         | <b>⁄I</b>  | 1          | <b>I</b>   | 1           | <b>1</b> ]    | 1        | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 |
|     | ١  | •   | /]         | 1          | 1          | 1          | 1           | 1             | 1        | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 |
|     | ١  | ,   | /]         | 1          | 1          | 1          | 1           | 1             | 1        | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 |
|     | ١  | ۱   | /]         | <b>/</b> I | 1          | 1          | 1           | 1             | 1        | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 |
| •   | •  | ł   | V)         | <b>/</b> I | 1          | 1          | 1           | 1             | 1        | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 | 101 |
| [   | ľ  | ١   | V.         | VI         | VI         | VI         | <b>V</b> I  | <b>V</b> []   | V        | 10  | 10  | 10  | 10] | 10] | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | ١   | V.         | VI         | M          | M          | M.          | <b>V</b> []   | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | ١   | V.         | VI         | M          | M          | M.          | <b>V</b> []   | M        | 10  | 10  | 10  | 10  | 10  | 10. | 10. | 10. | 10. | 10. | 10. | 10. | 10. | 10. |
| ľ   | ľ  | ١   | V.         | VI         | M          | M          | M.          | <b>V</b> []   | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| ľ   | ľ  | ١   | V          | M          | M          | M          | M           | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| I   | I  |     | M          | M          | M          | M          | M           | M]            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| )   |    | N   | M          | M          | M          | M          | M.          | M)            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| )   |    | N   | M          | M          | M          | M          | M.          | M             | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| )   | i  | N   | M          | M          | M          | M          | M           | M             | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| )   | )  | N   | M          | M          | M          | M          | M           | M)            | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| 0   | )  | N   | M          | M          | M          | M          | M           | M             | M        | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  | 10  |
| (   | )  | )N  | )M         | )M         | )M         | )M         | )M          | ) <b>M</b> ]  | )M       | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |
|     | 0  | 0N  | 0M         | 0 <b>M</b> | 0M         | 0 <b>M</b> | 0 <b>M</b>  | <b>0M</b> ]   | 0M       | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |
| . 1 | 0  | 0N  | <b>0</b> M | 0M         | 0M         | 0M         | <b>0M</b>   | <b>0M</b> ]   | 0M       | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |
| Ĺ   | 0  | 0N  | 0M         | 0M         | 0M         | 0M         | <b>0M</b>   | <b>0M</b> ]   | 0M       | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   |
| 1   | 0  | .0N | .0M        | .0M        | .0M        | .0M        | . <b>0M</b> | . <b>0M</b> ] | .0M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
| ]   | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 1 <b>0M</b> ] | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
| ]   | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
| 1   | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|     | 10 | 10N | 10M        | 10M        | 10M        | 10M        | 10M         | 10M           | 10M      |     |     |     |     |     |     |     |     |     |     |     |     |     |     |

## Seventh Semester B.E. Degree Examination, May 2017 Operation Research

Time: 3 hrs. Max. Marks: 100

Note: 1. Answer any FIVE full questions, selecting atleast TWO questions from each part.
2. Use of statistical tables permitted.

## PART - A

a. A firm plans to purchase atleast 200 quintals of scrap containing high quality metal 'X' and low quality metal 'Y'. It decides that the scrap to be purchased must contain atleast 100 quintals of X -metal and not more than 35 quintal of Y-metal. The firm can purchase the scrap from two suppliers (A and B) in unlimited quantities. The percentage of X and Y metals interms of weight in the scarps supplied by A and B is given below Table Q1(a).

| Metal | Supplier A | Supplier B |
|-------|------------|------------|
| X     | 25%        | 75%        |
| Y     | 10%        | 20%        |

Table Q1(a)

The price of A's scrap is Rs. 200 per quintal and that of B's is Rs. 400 per quintal. Formulate this problem as LP model and solve graphically to determine the quantities that the firm should buy from the two suppliers so as to minimize total purchase cost. (14 Marks)

b. Explain the various principal phases involved in implementing OR study into practice.

(03 Marks)

c. What are the limitations of OR for its implementation in industries?

(03 Marks)

- 2 a. With suitable examples, illustrate the use of slack, surplus and artificial variables in simplex method to solve LP problem. (06 Marks)
  - b. Write the dual of below given primal LP problem:

Min 
$$Z = x_1 + x_2 + x_3$$
;

Subject to constraints  $x_1 - 3x_2 + 4x_3 = 5$ 

$$x_1 - 2x_2 \le 3 \\ 2x_2 - x_3 \ge 4$$

$$x_1, x_2 \ge 0$$
 and  $x_3$  unrestricted.

(04 Marks)

c. Solve the below given LP problem using Big-M or penalty method and comment on the obtained optimal solution:

max 
$$Z = 3x_1 + 2x_2$$
;

subject to constraints :  $2x_1 + x_2 \le 2$ 

$$3x_1 + 4x_2 \ge 12$$

$$x_1, x_2 \ge 0.$$

(10 Marks)

a. A leading firm has three auditors. Each auditor can work upto 160 hours during the next month, during which three projects must be completed. Project 1 will take 130 hours, project 2 will take 140 hours and the project 3 will take 160 hours. the amount per hour that can be billed for assigning each auditor to each project in given in the Table Q3(a) below:

| Auditon | Project |       |       |  |  |  |
|---------|---------|-------|-------|--|--|--|
| Auditor | l(Rs)   | 2(Rs) | 3(Rs) |  |  |  |
| 1       | 1,200   | 1,500 | 1,900 |  |  |  |
| 2       | 1,400   | 1,300 | 1,200 |  |  |  |
| 3       | 1,600   | 1,400 | 1,500 |  |  |  |

Table Q3(a)

Formulate this as a transportation problem and find optimal solution. Also, find out the maximum total billings during next month. (10 Marks)

b. A private firm employs typists on hourly piece rate basis for their daily work. Five typists are working in that firm and their charges and speeds are different. On the basis of some earlier understanding, only one job is given to one typist and the typist is paid for full hours even when he or she works for a fraction of an hour. Find the least cost allocation for the data listed in Table Q3(b)(i) and Table Q3(b)(ii). (10 Marks)

| Typist | Rate per hour (Rs) | Number of pages typed per hr |
|--------|--------------------|------------------------------|
| A      | 5                  | 12                           |
| В      | 6                  | 14                           |
| C      | 3                  | 8                            |
| D      | 4                  | 10                           |
| Е      | 4                  | 11                           |

| Job | Number of pages |
|-----|-----------------|
| P   | 199             |
| Q   | 175             |
| R   | 145             |
| S   | 298             |
| Т   | 178             |
|     | m 11 00(1)(1)   |

Table Q3(b)(i)

Table Q3(b)(ii)

- 4 a. Illustrate why integer programming is needed with suitable example.
- (04 Marks)
- b. Distinguish between pure and mixed integer programming problems.

(04 Marks)

c. Solve the below given integer programming problem using Gomory's cutting plane method:  $Max Z = 7x_1 + 9x_2$ 

Subject to constraints  $-x_1 + 3x_2 \le 6$ 

$$7x_1 + x_2 \le 35$$

$$x_1, x_2 \ge 0$$
 and are integers.

(12 Marks)

## PART - B

5 A project consists of activities as given in the Table Q5(a)(i) below:

| ٨. | <u>J</u>        |    |   | <u> </u> |    |   |   | · / · / |    |   |   |   |    |
|----|-----------------|----|---|----------|----|---|---|---------|----|---|---|---|----|
|    | Activities job  | Α  | В | C        | D  | E | F | G       | Н  | I | J | K | L  |
|    | Duration (days) | 13 | 5 | 8        | 10 | 9 | 7 | 7       | 12 | 8 | 9 | 4 | 17 |

And the constraints as listed in <u>TableQ5(a)(ii)</u>

| Sl.No. | Constraint                        |
|--------|-----------------------------------|
| 1      | A and B are starting jobs         |
| 2      | A controls CD and E               |
| 3      | B controls F and J                |
| 4      | G depends on C                    |
| 5      | H depends on D                    |
| 6      | E and F controls I and L          |
| 7      | K follows J                       |
| 8      | L is also controlled by K         |
| 9      | G, H, I and L are last activities |

- i) Draw activity on arrow (AoA) network for the above project
- ii) Find the critical path and project duration
- iii) Calculate early start time [EST], early finish time (EFT), late start time (LST), late finish time (LFT) and total float (TF) for each activities. (20 Marks)

- a. An airline's organization has one reservation clerk on duty in its local branch at any given time. The clerk handles information regarding passenger reservation and flight timings. Assume that the number of customers arriving during any given period is Poisson distributed with an arrival rate of eight per hour and that reservation clerk can serve a customer in six minutes on an average, with an exponentially distributed service time.
  - i) What is the probability that system is busy
  - ii) What is the average time a customer spends in the system
  - iii) What is the average length of the queue
  - iv) What is the average number of customers in the system?

(14 Marks)

b. Discuss on the limitations for the application of queuing models.

(06 Marks)

- 7 a. Explain the following with any suitable examples:
  - i) Pay off matrix
  - ii) Two person zero sum game.

(04 Marks)

- b. A and B play a game in which each has three coins i) 5 paise ii) 10 paise and iii) 20 paise. Each selects a coin without the knowledge of the others choice. If the sum of the coins is an odd amount, player 'A' wins player 'B's coin. If the sum an even amount, then player B wins player A's coin. Formulate the given problem and find best strategy for each player. Also, find value of game.
- c. Solve the game given in the TableQ7(c), using graphical method. Also, find alternate solutions, if any:

  (08 Marks)

8 a. State the assumptions made while dealing with sequencing problems.

(04 Marks)

b. A manufacturing company processes six different jobs on two machines A and B in the order AB. Number of units of each job and its processing times on machine A and B are given in Table Q8(b). Find the optimal sequence, the total minimum elapsed time and idle time for either machine.

(08 Marks)

| Job number | Number of units of | Process            | sing time           |
|------------|--------------------|--------------------|---------------------|
| Job number | each job           | Machine A (minute) | Machine B (minutes) |
| 1          | 3                  | 5                  | 8                   |
| 2          | 4                  | 16                 | 7                   |
| 3          | 2                  | 6                  | 11                  |
| 4          | 5                  | 3                  | 5                   |
| 5          | 2                  | 9                  | 7.5                 |
| 6          | 3                  | 6                  | 14                  |

Table Q8(b)

c. Use graphical method to minimize the time required to process the jobs given in TableQ8(c) on machines. Calculate the total elapsed time to complete the jobs. For each machine specify the job that should be done first.

(08 Marks)

|       |            | Machines |   |   |   |   |  |  |  |  |  |
|-------|------------|----------|---|---|---|---|--|--|--|--|--|
| Job 1 | Sequence   | A        | В | С | D | E |  |  |  |  |  |
| J00 I | Time (hrs) | 1        | 2 | 3 | 5 | l |  |  |  |  |  |
| Job 2 | Sequence   | С        | Α | D | Е | В |  |  |  |  |  |
|       | Time (hrs) | 3        | 4 | 2 | 1 | 5 |  |  |  |  |  |

Table Q8(c)

\* \* \* \* \* : 3 of 3